

# Receiving Report

Date: 11/9/23

Batch No: M119007

Supplier: THYSEN

Dart P/O: 14929

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☒ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 11/08/23 N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>VOIR P.O. Am 12.0</u>					

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 11/9/23  
 Date [Signature]  
 Received/Costing [Signature]  
 Initial [Signature]

Location \_\_\_\_\_

I N V O I C E

No: PEC IV-578979

Date: 23Sep11

Due: 23Oct11

Sold By:   
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Remit to:  
 THYSSENKRUPP MATERIALS NA  
 c/o T27540  
 P.O. BOX 4275, POSTAL STATION 'A'  
 TORONTO, ONTARIO M5W 5V8

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shipped To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shp Dt 23Sep11 Ord Dt 20Sep11 SO No ST-970751 B/L PEC 730378  
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14929  
 Frt PREPAID Via VIM TRANSFER TR FOB CONCORD  
 Slp STAN IVERS (905-532-1350) Pbl

1 ALUMINUM SHEET 6061 T6			4 PCS	
.0810 Nom X 48.0000" X 144.0000"				216 LBS
MATERIAL	4 PCS @	182.5850	EA	730.34 ✓
ENERGY & CAP SURCHG		25.0000	LOT	25.00 ✓
SKID		25.0000	LOT	25.00 ✓
-----				
2 STAINLESS STEEL ROUND BAR 303 STAINLESS			34 PCS	408 FT
.625" DIA X 144.0000"				428 LBS
Part ASTM-A582				
MATERIAL	408 FT @	2.9000	FT	1,183.20 ✓
-----				
3 STAINLESS STEEL ROUND BAR 303 STAINLESS			34 PCS	408 FT
.50" DIA X 144.0000"				273 LBS
Part A-582				
MATERIAL	408 FT @	1.8600	FT	758.88 ✓

-----  
 Total Shipped: 72 PCS 917 LBS  
 Interest will be charged at 1.5% per month or  
 18% per year on overdue accounts.

\*\*\* SALES DEPT. OFFICE HOURS \*\*\*  
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY  
 \*\*\*\* TEL. 800-926-2600 \*\*\*\*  
 \*\*\* CUSTOMER PICK-UP HOURS \*\*\*  
 \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*  
 \* WE STOCK STAINLESS STEEL!!!! \*  
 \* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
 \*\*\*\*\*

  
 PAID

OCT 19 2011

009506

I N V O I C E

No: PEC IV-578979

Date: 23Sep11

Due: 23Oct11

Sold By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

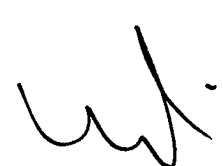
Remit to:  
THYSSENKRUPP MATERIALS NA  
c/o T27540  
P.O. BOX 4275, POSTAL STATION 'A'  
TORONTO, ONTARIO M5W 5V8

Sold To: ( 20115)  
DART AEROSPACE

Shipped To: ( 1)  
DART AEROSPACE

=====

# TPS/GST TVH/HST 140223934 RT0001  
# TVQ - QST 1017327981 TQ0001



\*\*\*\*\*

Material	Processing	Freight	Other	Taxes	TOTAL DUE
2,672.42			50.00	353.91	3,076.33

\*\*\*\*\*

Taxes: ONHSTS 353.91

## Page 1 of 1

All amounts are calculated in domestic currency.

09/23/2011

**All Rec. Employees**

—

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor/ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO14929	1		M6061T6S.080	sf	9/23/2011	9/23/2011	192.0000	\$4.06	0.0000	0	\$780.35
CAD	No		6061-T6 .080 Sheet	sf	192.0000	DES102		\$780.35	0.0000	0	
			119009								
	4		M303R0.625	f	9/23/2011	9/23/2011	408.0000	\$2.90	0.0000	0	\$1,183.20
	No		303 Round Bar	f	408.0000	DES102		\$1,183.20	0.0000	0	
			0.625"								
			119009								
	5		M303R0.500	f	9/23/2011	9/23/2011	408.0000	\$1.86	0.0000	0	\$758.88
	No		303 Round Bar	f	408.0000	DES102		\$758.88	0.0000	0	
			0.500"								
			119009								
Total Received Quantity:											1,008.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$2,722.40
Total Balance Due Quantity:											0.0000

5116 Unionville  
THYSSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905 738 9033

Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613 632 9577 Fax: 613 632 1053

① 7L5  
No: PEC 730378  
Ship Date 22Sep11 at 7:55 From PEW  
Probill  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC 370751- 1 Your PO # 14929

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number  
19495/01

Tag No  
234953

Quantity  
192.00 SFT

PCS  
4

WT LBS  
216

MTR

2) Our Order PEC 370751- 2 Your PO # 14929

Part # ASTM-A582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.625" DIA X 144.0000"

Heat Number  
9KE6

Tag No  
234785

Quantity  
408 FT

PCS  
34 ✓

WT LBS  
428

MTR

3) Our Order PEC 370751- 3 Your PO # 14929

Part # A-582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.50" DIA X 144.0000"

Heat Number  
9TA6

Tag No  
234786

Quantity  
408 FT

PCS  
34 ✓

WT LBS  
273

MTR

TOTAL: Tags 3

PCS 72

LBS 917

Heat Number  
19495/01  
9KE6  
9TA6

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1 ... Continued

*10/11/11*  
*1/11/11*

NOTES: EXCEPT FOR MERCHANDISES AND QUANTITIES, ALL THE  
REMARKS OF THE CUSTOMER ARE TO BE REPORTED IMMEDIATELY TO THE  
REMARKS OF THE CUSTOMER ARE TO BE REPORTED IMMEDIATELY TO THE  
REMARKS OF THE CUSTOMER ARE TO BE REPORTED IMMEDIATELY TO THE  
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SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G  
No: PEC 730378  
Ship Date 22Sep11 at 7:55 From PFW  
Probill  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0-0 Manifest  
Vhicle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE

Ship To: (1)  
DART AEROSPACE

=====

B I L L O F L A D I N G  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID , 1 BDL G.W 1051 LBS

ITEM (1) SKID

ITEM (2-3) BDL

\*CUSTOMER PICK UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT. \* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL: 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 Last

COUPES EFFRONS SEACH MARCHANDISES NA VOI AVRES MOVE RESE  
RAPPORTES UNIVALEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUT DEMARCHANDISES AVEO NOME NOME D'APPROBATO SE NEVE  
VERSCHANDISE WAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 1 of 2

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.080 021	6061-T6 .080 Sheet	9/23/2011 Yes	✓ 192.00 sf	Yours ppd 9/24/9/23	\$4.0643	\$780.35
		Special Inst:	6061-T6/T62 ALUMINUM SHEET QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS4027 OR ASTM B209				
2	M304B0.250X4.000 050	304 BAR .250 x 4.00	9/23/2011 Yes	60.00 f	Yours ppd	\$11.7500	\$705.00
		Special Inst:	AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE) ASTM A276 OR ASTM A240				
3	M6061T6R0.500 012	6061-T6 Round Bar .500"	9/23/2011 Yes	204.00 f	Yours ppd	\$1.4200	\$289.68
		Special Inst:	6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8				

9/19/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

				)OR AMS 4160) OR ASTM B211 OR ASTM B221			
4	M303R0.625 028	303 Round Bar 0.625"	9/23/2011 Yes	✓ 408.00 f	Yours ppd 9/17/22	\$2.9000	\$1,183.20
		Special Inst:	AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE)				
		ASTM A582					
5	M303R0.500 028	303 Round Bar 0.500"	9/23/2011 Yes	✓ 408.00 f	Yours ppd 9/19/23	\$1.8600	\$758.88
		Special Inst:	SAME AS ABOVE				
PO Total:						\$3,717.11	

Change Nbr: 2

Change Date: 9/19/2011

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



DART AEROSPACE

PO/Ref 14929

BL PEC 730378-001

22Sept11

ALUMINUM SHEET 6061 T6  
0810 Nom X 48.0000" X 144.0000"  
PART NO.

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by

*Tunja*

Pg 1/2



### Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b> ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	<b>Bestell Nr. / order no.:</b> PEC-227573 <b>Datum / date:</b> 2011 01 20
<b>Warenempfänger / consignee:</b> ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	<b>Auftragsbest. Nr. / order confirm. no.:</b> 622521 <b>Datum / date:</b> 2011 01 21
<b>Endkunde, Bestell-Nr. / Your cust., ord. no.:</b>	<b>Lieferschein Nr. / delivery note:</b> 85312124 <b>Datum / date:</b> 2011 05 19
	<b>Akkreditiv Nr. / letter of credit no.:</b>

<b>Produkt/product</b> Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.:	<b>Bedingungen/terms</b> Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007  Sondervorschrift / special terms:
--	---

AB-Pos. ord.-item.	BNr/Los/Telllos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	19495/01/00	01/0044397/1	6061.1	6225210005	3985,891 lbs	77

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	
01/0044397/1	6061.1 actual	0,73	0,47	0,21	0,11	0,89	0,15	0,01	0,03	0,05	

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
19495/01	T6	LT			48,0	40,2	16		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	39,9	16		
19495/01	T6	LT			47,4	39,7	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,3	15		
19495/01	T6	LT			47,9	40,3	15		
19495/01	T6	LT			48,2	40,2	16		

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – [www.amag.at](http://www.amag.at)



### Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2011 05 19

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUNDED BAR 303 STAINLESS

625" DIA X 144.0000"

PART NO. ASTM-A382

P.O. Net 14929

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results  
BL PBC 730378-002  
22SEP11  
Pg 1/1



6870 HIGHWAY 42 EAST

Certificate: 655126 12

Customer: 007206 001

THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Date: 7/12/2011 Page: 1

Steel 303

Finish CD

Corrosion:

Your Order: PEC230574

NAS Order: PN 0014226 17

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
ASTM A582/05 EN 10204 3.1, ASTM A484/08  
AMS 5640V TYPE 1, QQS-764B CONDITION A

## REMARKS:

COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95.  
EC, ROHS, EAF+AD+CC, NO WELD REPAIR, MELTED AND MFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

8 11/09/23

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9014 9		.6250		1,012	144.00	11	1	

## CHEMICAL ANALYSIS CM(Country of Met) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9KE6	US	.0400	.0695	17.4800	.3100	1.7625	.2725	.0494	8.5645	.0330

S SI  
.3225 .3975

## MECHANICAL PROPERTIES

Product Id	1 d	HB	.2YS	UTS	RA	Elong
	o 1	NO.	KSI	KSI	%	% 4D
BD9014 9	R L	198.00	74.76	102.25	54.35	44.13

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

BRIC HRS

7/12/2011

# THYSSENKRUPP MATERIALS NA

DAIRY AEROSPACE  
STAINLESS STEEL ROUND BAR 303 STAINLESS  
50" DIA X 144.0000"  
PART NO. A-382

PO/Ref 14919

We certify that this is a true copy of the report furnished by the producer of the metal, of data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results  
Bl. PEC 730378-003  
22Sep11  
Pg 1/1



6870 HIGHWAY 42 EAST

## METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
CHENT, KY 41045

Certificate: 671099 1 Mail To:

Customer: 007206 001 THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Date: 9/14/2011 Page: 1

Steel: 303

Finish: CD

Corrosion:

Your Order: PEC232897

NAS Order: IN 0128730 04

### PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN  
Round Bar, Annealed, Cold Draw  
ASTM A582/05 EN 10204 3.1, ASTM A484/08  
AMS 5640D TYPE 1, QQS-764B CONDITION A

### REMARKS:

COMPLETES W/REQUIREMENTS OF DEARS ED DIRECTIVE 2002.95.  
EC, ROHS, EAF+AOD+CC. NO WELD REPAIR. MELTED AND WFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product ID	Std # Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9889 9	.5000		756	144.00	4	1	

### CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9TA6	US	.0460	.1350	17.2465	.3210	1.6010	.3445	.0439	8.5240	.0320

S  
SI  
.3345 .4775

### MECHANICAL PROPERTIES

Product ID	1 d	HB	.2YS	UTS	RA	Elng
BD9889 9	CL	No.	KSI	KSI	%	% 4D
	RL	212.00	96.12	111.79	37.33	23.50

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

9/14/2011



(1)

## B I L L O F L A D I N G

No: PEC 730378

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Ship Date 22Sep11 at 7:55 From PFW

Probill

Via VIM TRANSFER TRUCK

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: ( 1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-370751- 1 Your PO # 14929

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number

19495/01

Tag No

234953

Quantity

192.00 SFT

PCS

4

Wt LBS

216

MTR

2) Our Order PEC-370751- 2 Your PO # 14929

Part # ASTM-A582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.625" DIA X 144.0000"

Heat Number

9KE6

Tag No

234785

Quantity

408 FT

PCS

34

Wt LBS

428

MTR

3) Our Order PEC-370751- 3 Your PO # 14929

Part # A-582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.50" DIA X 144.0000"

Heat Number

9TA6

Tag No

234786

Quantity

408 FT

PCS

34

Wt LBS

273

MTR

TOTAL: Tags 3

PCS 72

LBS 917

Heat Number

19495/01

9KE6

9TA6

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

Ship From: **THYSENKRUPP MATERIALS NA**  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship To: ( 1 )  
DART AEROSPACE

**B I L L O F L A D I N G**

No: PEC 730378  
Ship Date 22Sep11 at 7:55 From PFW  
Probill  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

=====

**B I L L O F L A D I N G**

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID , 1 BDL G.W 1051 LBS

ITEM (1) SKID

ITEM (2-3) BDL

\*CUSTOMER PICK-UP HRS AT THYSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

# THYSSENKRUPP MATERIALS NA

## Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM SHEET 6061 T6  
0810 Non X AS 0400" X 144.0000"  
PART NO.

PO/Ref 11929

We certify that this is a true copy of the report  
furnished by the producer of the material or data  
resulting from tests made in approved labs.

Signed by:

1BL PEC-730378-001

22Sep11

Pg 1/2



### Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 15549, ENAS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.: Datum / date:	PEC-227573 2011 01 20
Wareneempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.: Datum / date:	622521 2011 01 21
Endkunde, Bestell-Nr. / Your cust., ord. no.:	Lieferschein Nr. / delivery note: Datum / date:	85312124 2011 05 19
	Akkreditiv Nr. / letter of credit no.:	

Produkt/product Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.:	Bedingungen/terms Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007  Sondervorschrift / special terms:
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AB-Pos. ord.-item.	BNr/Los/Tellos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	19495/01/00	01/0044397/1	6061.1	6225210005	3985,891 lbs	77

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)										
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
01/0044397/1	6061.1 actual	0,73	0,47	0,21	0,11	0,89	0,15	0,01	0,03	0,06

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
19495/01	T6	LT			48,0	40,2	16		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	39,9	16		
19495/01	T6	LT			47,4	39,7	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,3	15		
19495/01	T6	LT			47,9	40,3	15		
19495/01	T6	LT			48,2	40,2	16		

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – [www.amag.at](http://www.amag.at)